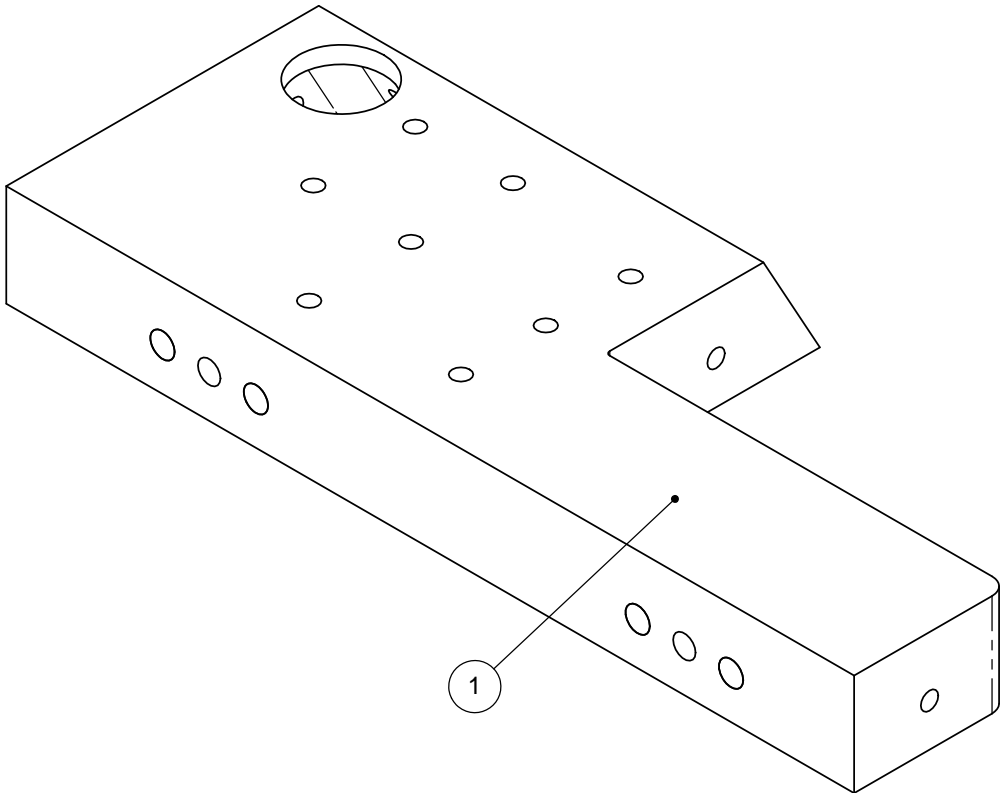
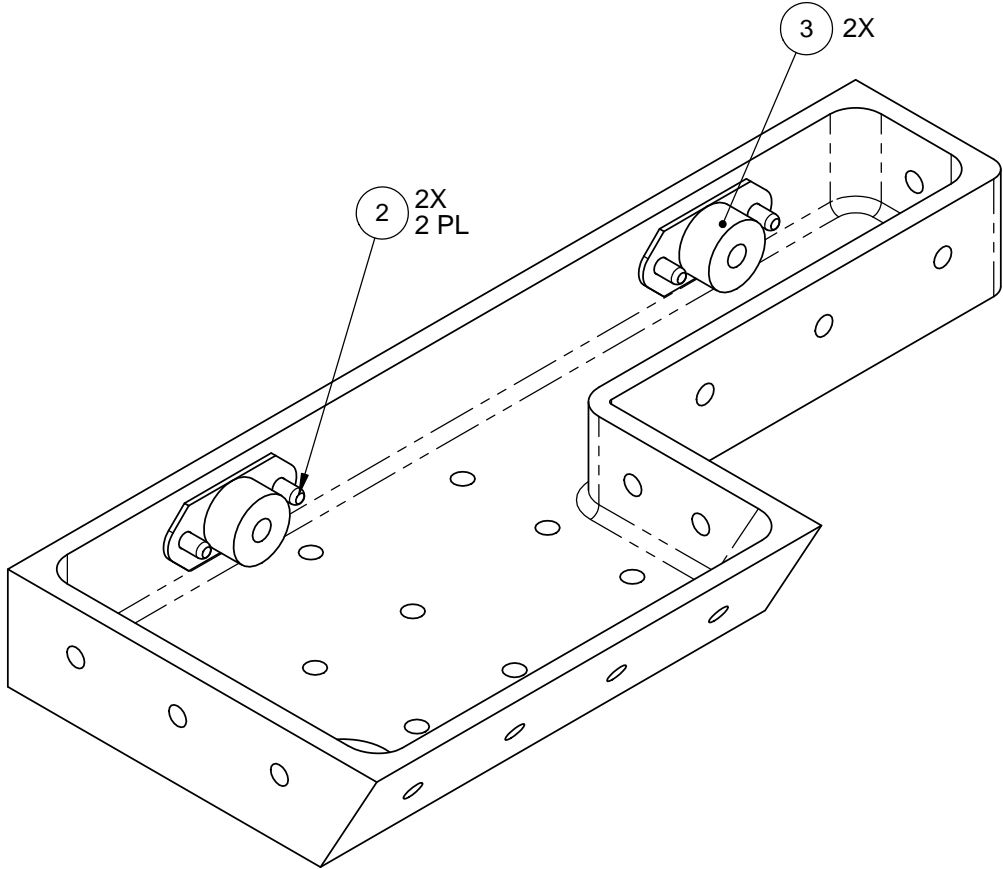


ITEM	QTY -041	P/N	DESCRIPTION
	X	D4492-041	UPPER BLOCK ASSY
1	1	D4492-1	UPPER BLOCK LOWER DOOR
2	4	MS20426AD3-5	RIVET
3	2	MS21059L08	NUTPLATE



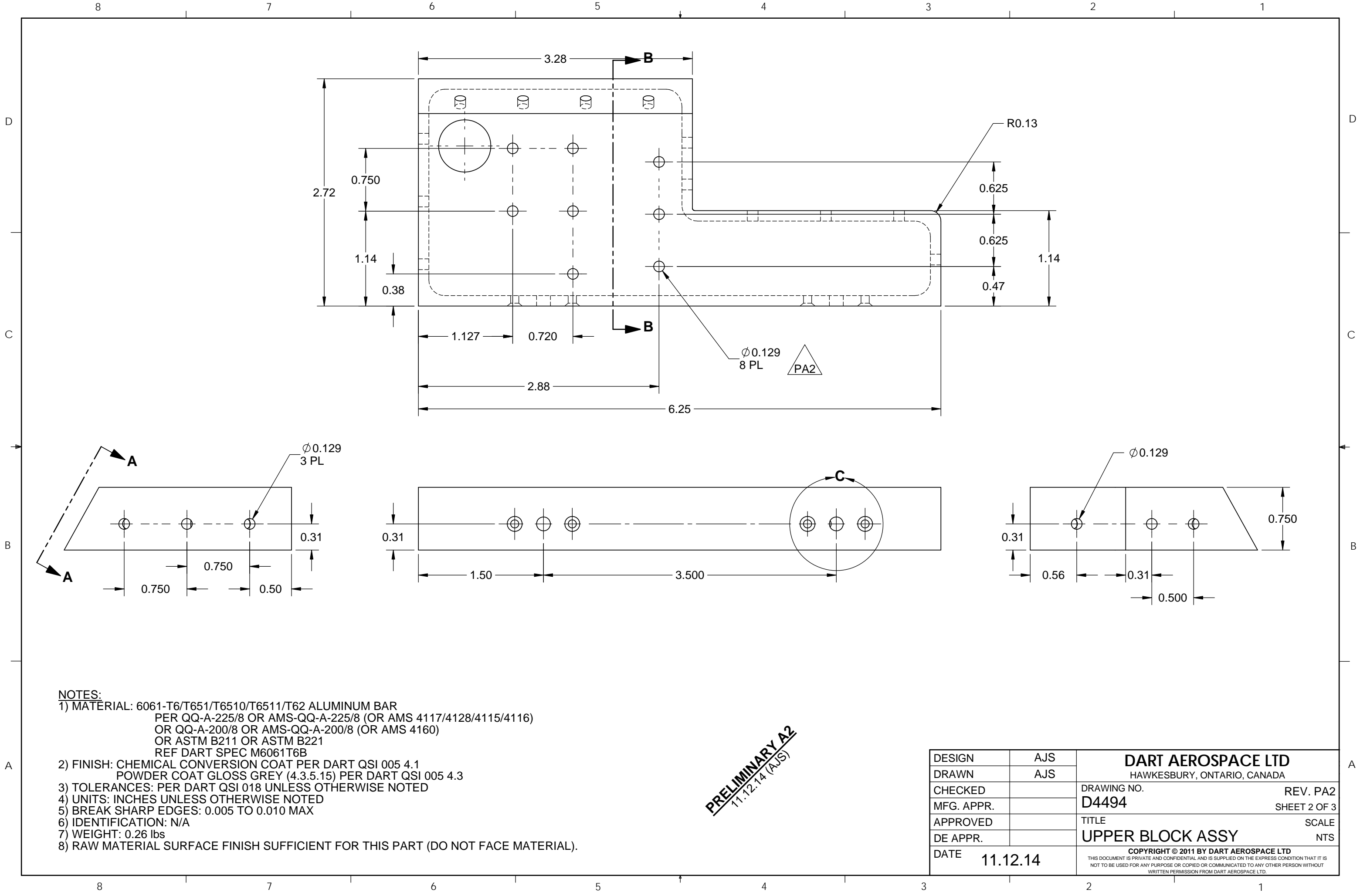
D4494-041 UPPER BLOCK ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4494-041" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.28 lbs

PRELIMINARY A2
11.12.14 (AJS)

PA2	SHT 2 C4, HOLE QTY WAS 9. SHT 3 A7 \varnothing 0.63 HOLE REPOSITIONED, ALSO HOLE WAS \varnothing 0.75.	AJS	11.12.14
PA1	PRELIMINARY	AJS	11.11.22
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. PA2
MFG. APPR.		D4494	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		UPPER BLOCK ASSY	NTS
DATE	11.12.14	COPYRIGHT © 2011 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT GLOSS GREY (4.3.5.15) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.26 lbs
- 8) RAW MATERIAL SURFACE FINISH SUFFICIENT FOR THIS PART (DO NOT FACE MATERIAL).

PRELIMINARY A2
11.12.14 (AJS)

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO. D4494	REV. PA2
MFG. APPR.			SHEET 2 OF 3
APPROVED		TITLE UPPER BLOCK ASSY	SCALE NTS
DE APPR.		COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	11.12.14		

